



# EXOCARB® AERO BLIZZARD®

Carbide End Mills for Aluminum Applications

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

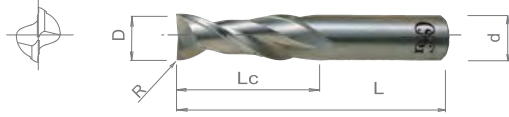
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## List 2022

EXOCARB® AERO BLIZZARD®

SPEED FEED 1379	CARBIDE	BR	2 FLUTE	30°			SHANK h6	REG	LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 1"	+0 / -0.002"



EDP Number		Diameter	Corner Radius	Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	R (Inch)	Lc (Inch)	L (Inch)	d (Inch)
20220100	●	1/8	-	0.375	1.500	0.125
20220200	●	1/8	0.010	0.375	1.500	0.125
20220500	●	5/32	-	0.563	2.000	0.188
20220600	●	5/32	0.020	0.563	2.000	0.188
20220900	●	3/16	-	0.563	2.000	0.188
20221000	●	3/16	0.020	0.563	2.000	0.188
20221300	●	7/32	-	0.750	2.500	0.250
20221400	●	7/32	0.020	0.750	2.500	0.250
20221700	●	1/4	-	0.750	2.500	0.250
20221800	●	1/4	0.020	0.750	2.500	0.250
20221900	●	1/4	0.030	0.750	2.500	0.250
20222000	●	1/4	0.060	0.750	2.500	0.250
20222100	●	9/32	-	0.813	2.500	0.313
20222200	●	9/32	0.020	0.813	2.500	0.313
20222500	●	5/16	-	0.813	2.500	0.313
20222600	●	5/16	0.020	0.813	2.500	0.313
20222700	●	5/16	0.030	0.813	2.500	0.313
20222900	●	11/32	-	1.000	2.500	0.375
20223000	●	11/32	0.020	1.000	2.500	0.375
20223300	●	3/8	-	1.000	2.500	0.375
20223400	●	3/8	0.020	1.000	2.500	0.375
20223500	●	3/8	0.030	1.000	2.500	0.375
20223600	●	3/8	0.060	1.000	2.500	0.375
20223700	●	13/32	-	1.000	2.750	0.438
20223800	●	13/32	0.020	1.000	2.750	0.438
20224100	●	7/16	-	1.000	2.750	0.438
20224200	●	7/16	0.020	1.000	2.750	0.438
20224500	●	15/32	-	1.250	3.000	0.500
20224600	●	15/32	0.020	1.250	3.000	0.500
20224900	●	1/2	-	1.250	3.000	0.500
20225000	●	1/2	0.020	1.250	3.000	0.500
20225100	●	1/2	0.030	1.250	3.000	0.500
20225200	●	1/2	0.060	1.250	3.000	0.500
20225300	●	5/8	-	1.625	3.500	0.625
20225400	●	5/8	0.030	1.625	3.500	0.625
20225500	●	5/8	0.060	1.625	3.500	0.625
20225600	●	5/8	0.090	1.625	3.500	0.625
20225700	●	3/4	-	1.625	4.000	0.750
20225800	●	3/4	0.060	1.625	4.000	0.750
20225900	●	3/4	0.090	1.625	4.000	0.750
20226000	●	3/4	0.120	1.625	4.000	0.750
20226100	●	1	-	2.000	5.000	1.000
20226200	●	1	0.060	2.000	5.000	1.000
20226300	●	1	0.090	2.000	5.000	1.000
20226400	●	1	0.120	2.000	5.000	1.000

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: DLC coating available upon request. Additional corner radii available upon request.



P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium						
Low	Medium	High							6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1018	1035	1045	1065	4140	4340												
									○	○								

○ Good ○ Best

